

# Crossing an industrial complex

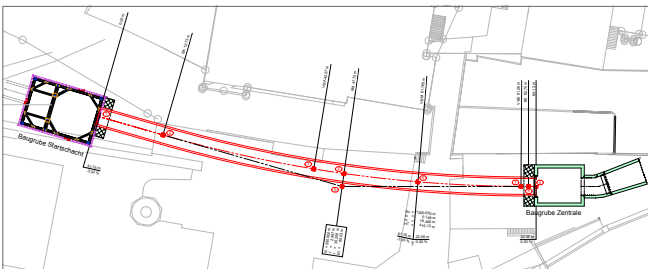
## by applying Microtunneling technique



Part of the new Ziegelbrücke Hydropower Plant was a penstock line between the existing water supply dam and the new power house. This penstock had to pass an existing industrial complex which was containing settlement and vibration sensitive production facilities that had to be kept in service also during construction. In a longer project development process which considered many other environmental boundary conditions Microtunneling was determined as the most suitable construction technique for passing the industrial complex.

The big pipe dimension to be applied in an existing industrial complex implicated a demanding logistic operation for shipping of the jacking equipment and the jacking pipes in which an existing Highway was partly closed during the night time for shipment of the TBM. Furthermore the non cohesive ground in combination with the small overburden under the existing buildings required extensive efforts for settlement monitoring and control.

The application of Microtunneling technique for a penstock in a Hydropower plant with Kaplan turbine axis showed to be an efficient and fast construction method.



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### AT A GLANCE

<b>Project name</b>	KW Ziegelbrücke Hydropower Plant
<b>Project location</b>	Ziegelbrücke, Canton of Glarus, Switzerland
<b>Purpose</b>	Hydropower Penstock
<b>Time of completion</b>	July 2010 – Octobre 2010
<b>Specialties</b>	– Crossing of sensitive industrial complex with small overburden – Curved alignment
<b>Total length</b>	84 m / 276 ft (all in soft and saturated soil)
<b>Pipe ID</b>	3000 mm / 118,1 in
<b>Pipe OD</b>	3600 mm / 141,7 in
<b>Alignment</b>	3-D curve
<b>Min. curve radius</b>	245 m / 804 ft
<b>Pipe material</b>	reinforced concrete
<b>Pipe length</b>	2,5 m / 8,2 ft
<b>Geology &amp; groundwater</b>	Saturated debris; highly permeable, loose sandy/silty grave. Groundwater level 3 m / 10 ft above crown.
<b>Hydraulic Joint</b>	JC250 / double loop. Admissible jacking force 22 000 kN / 2472 t
<b>Guidance system</b>	VMT SLS Microtunneling LT
<b>TBM</b>	Herrenknecht AVND2400
<b>Owner / Client</b>	Ziegelbrücke Energie AG, Fabrikstrasse 2, 8867 Ziegelbrücke, Switzerland
<b>Consultant / Designer</b>	Jackcontrol AG, Glarus / Switzerland
<b>Contractor</b>	Implenia AG, Switzerland

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